Question: Can the exchanging of marital vows suffice for Dalalah?

Answer: The Ulamā have unequivocally stated that when a man gives he's wife three I alāqs at one time or in one sitting, then it will be I arām for him to get married to her for a second time until she does not get married to someone else first. Intercourse is a pre-requisite for this second marriage, therefore the mere exchanging of marital vows will not be sufficient. In this case, there is no other option besides I alālah.

Fatawa Darul Ulūm Zakariyyā, Vol. 4, Pg. 120-122

And Allāh knows best